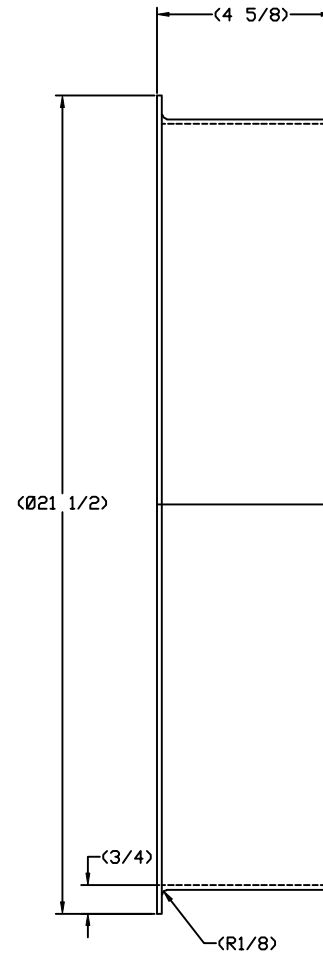
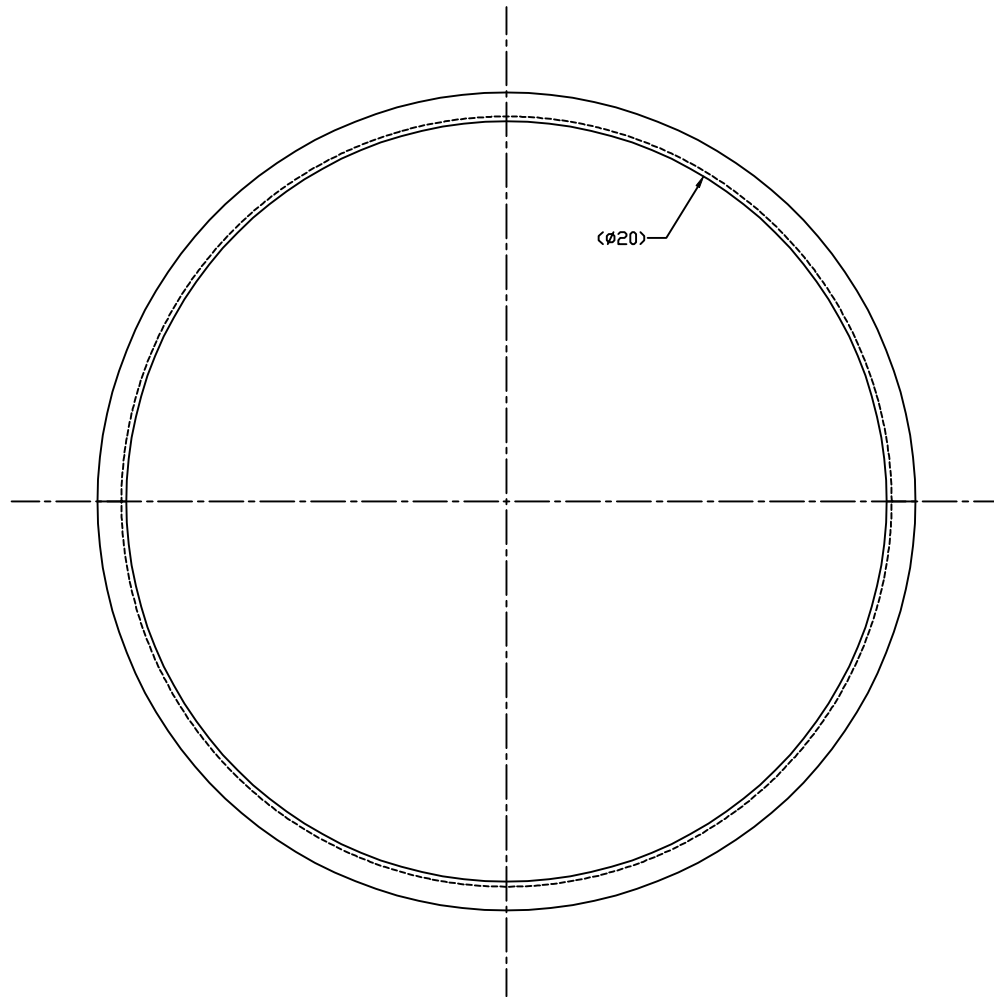


PROTOTYPE PROTOTYPE PROTOTYPE



PROTOTYPE PROTOTYPE PROTOTYPE

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES		REV		BY	DATE	DESCRIPTION
FRACTIONAL	±1/16					
XXX	±0.03					
XXXX	±0.015					
ANGULAR	±1°					
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DRAWN BY: MRC		CHKD BY: CLH		SCALE: 1:1		APPROVAL DATE: 9/16/99
MATERIAL: 316 STAINLESS STEEL		PART NAME: 20" HATCH COVER RING NO HARDWARE				
PROJECT #: RD990824		PROJ DATE: 8/25/99		APPROVED FOR: CLH		
DRAWING #: E13713		PART #: HCR20NH				